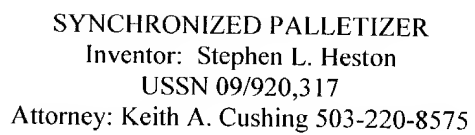
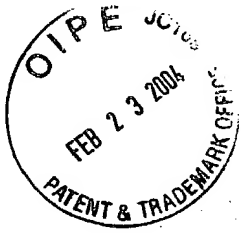


FIG. 1





SYNCHRONIZED PALLETIZER
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USSN 09/920,317
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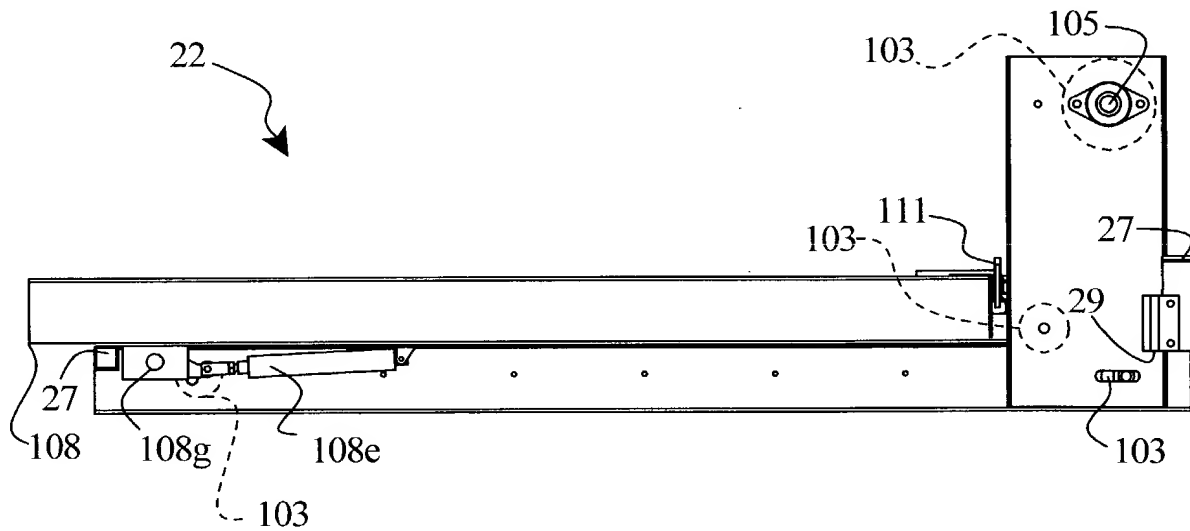
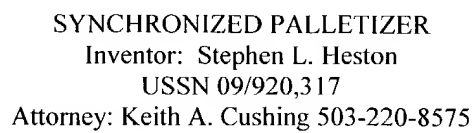


FIG. 3





SYNCHRONIZED PALLETIZER
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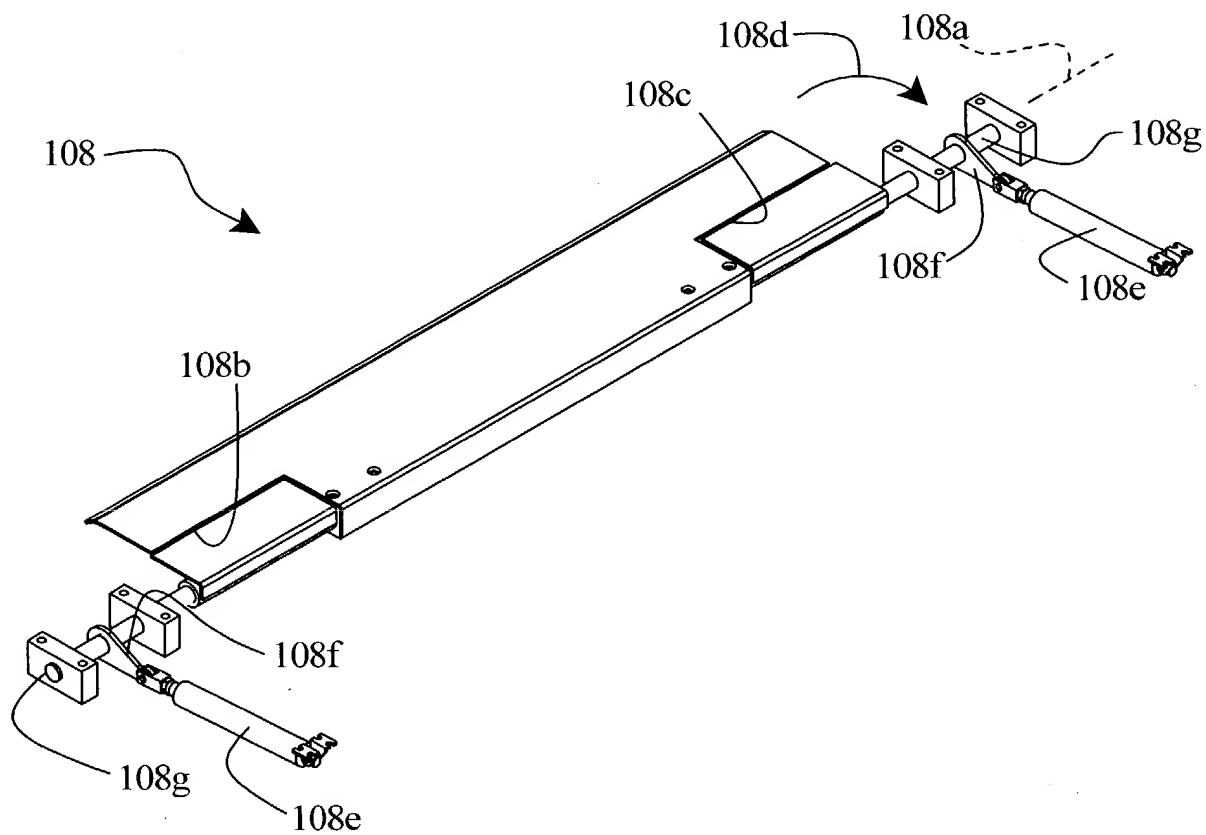


FIG. 5